

269A5302

B

REVISION			
CHG. LTR.	AUTHORITY	DESCRIPTION	BY
A		C/O WAS: "3750-24 UNJF-3A PER MIL-S-8879"	DATE
B		1) "RED" WAS "GOLD" 2) MATERIAL WAS: 6061-T6 ALUM PER QQ-A-200/B 3) F/N 1 WAS G/N 1 WHICH READ: ANODIZE PER SHP4-2 TYPE II, CLASS 2. -COLORS AS SHOWN, IN B/M 4) ADDED F/N C/O TO F/D.	CHECKED
			APPROVED
			DIMITROFF 22 MAY 95 15 5/22/95 15 5-245
			DIMITROFF 13 JUNE 95 AS 6/19/95 LS 6-30-95

FILE COPY

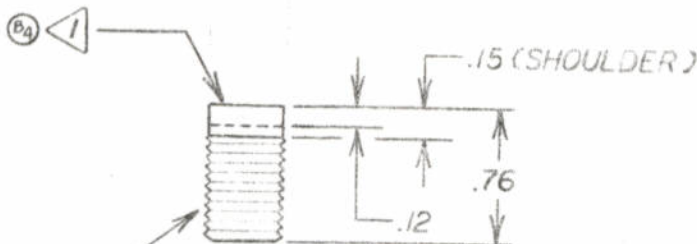
THIS PRINT WILL NOT  
BE KEPT UP TO DATE

UNDER REVIEW

URF 19-1260 19.11.08 (VM)



.3745 / .3735 DIA. (-1) } SHOULDER  
 .3901 / .3891 DIA. (-3) } DIAMETER  
 .4057 / .4047 DIA. (-5) } ONLY  
 .4214 / .4204 DIA. (-7)



.3750-24 UNJF-3A

A PER MIL-S-8879 EXCEPT MAJOR  
DIAMETER TO BE .3725.

(-1) SCREW

(-3) SCREW

(-5) SCREW

(-7) SCREW

1 PAINT TOP OF SCREW (B2)  
 AS INDICATED  
 - COLORS AS SHOWN, IN B/M

SEP 3 1999

SEP 3 1999

			- 7	SCREW (black)	.43		.79	301, 303, or 304 1/2 HARD	CRES ST.	
			- 5	(green)	.41		.79			
			- 3	(red) (B <sub>1</sub> )	.40		.79			
			- 1	SCREW (blue)	.38		.79	301, 303, or 304 1/2 HARD	CRES ST.	
			PART NUMBER		DESCRIPTION		DIA.	THICK	WIDE	LS.
NO. REQD.										

LIST OF MATERIAL									
NO. REQD.	PART NUMBER	DESCRIPTION	DIA.	THICK	WIDE	LS.	MATERIAL	HEAT TREAT	FINISH
269D									
269C-1									
269C									
MODEL	NEXT ASSY.	DASH NO.	REQ'D/AVC						
APPLICATION									
DO NOT SCALE PRINT									
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE									
DECIMALS ANGLES									
.001-.005 MACH. FORMED									
.002-.010 20-30° 15°									
SUPERSEDED BY:									
SCALE: FULL									
SHEET 1 OF 1									

SCHWEIZER AIRCRAFT CORP.  
ELMIRA, NEW YORKTITLE:  
SCREW ~ MAIN ROTOR  
DRIVE SHAFT & HUB  
PRE-ASSEMBLY

DRAWING NO. 269A5302  
 REV. B

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